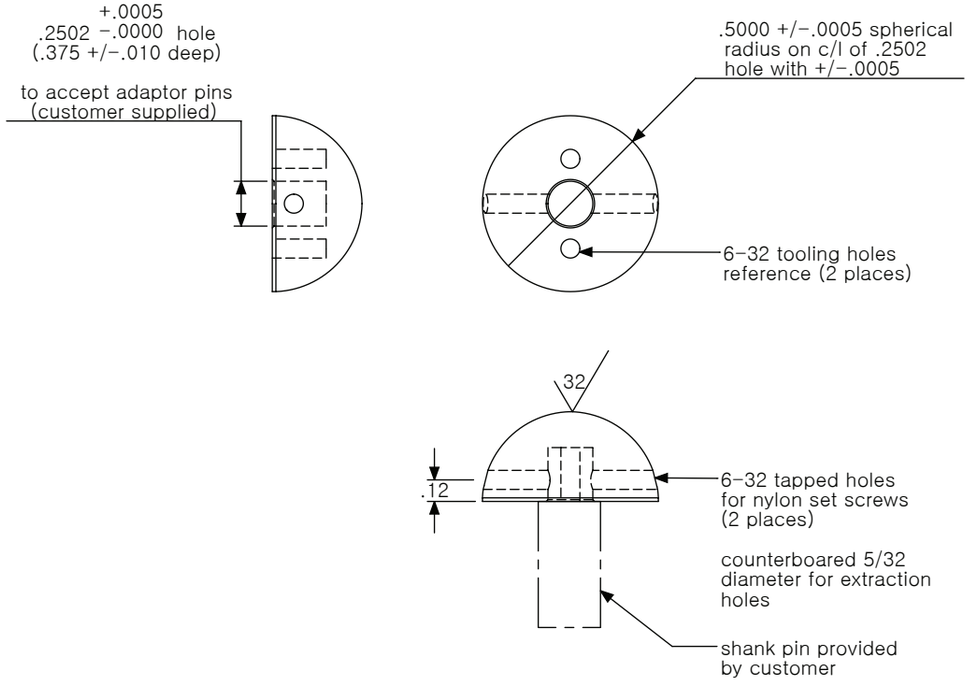
+.0005
.2502 −.0000 hole
(.375 +/−.010 deep)
to accept adaptor pins
(customer supplied)
.5000 +/−.0005 spherical
radius on c/l of .2502
hole with +/−.0005
6-32 tooling holes
reference (2 places)
32
.12
6-32 tapped holes
for nylon set screws
(2 places)
counterboared 5/32
diameter for extraction
holes
shank pin provided
by customer