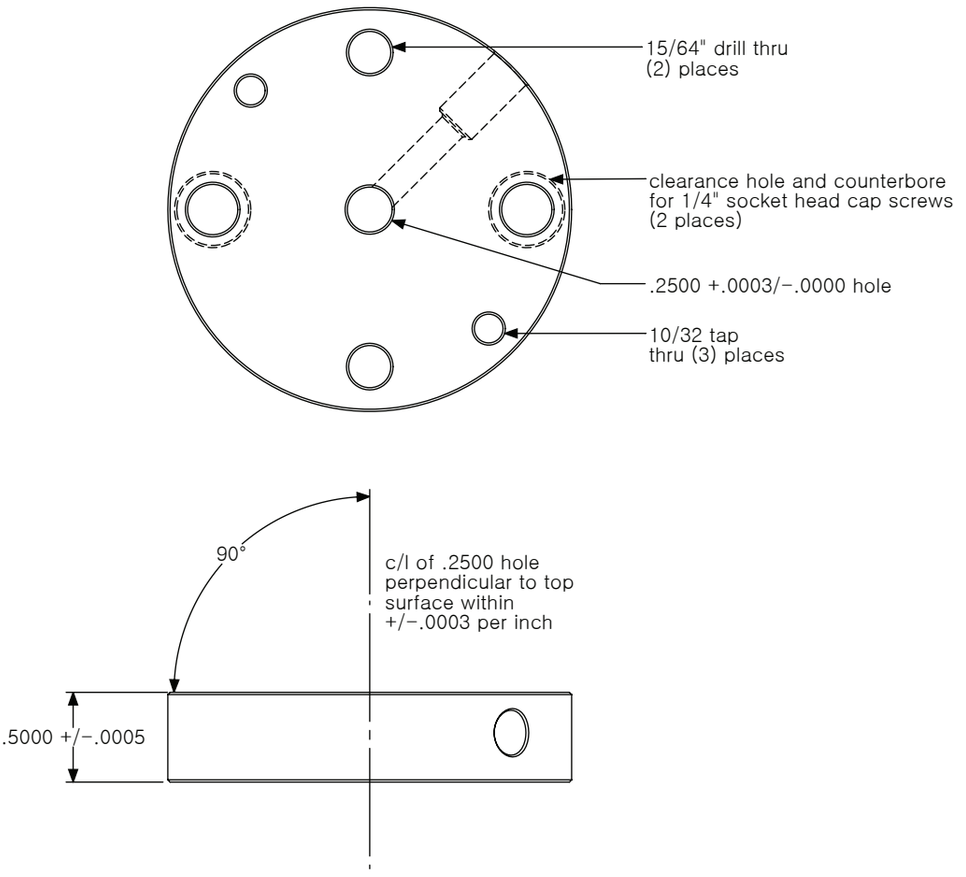

15/64" drill thru
(2) places
clearance hole and counterbore
for 1/4" socket head cap screws
(2 places)
.2500 +.0003/−.0000 hole
10/32 tap
thru (3) places
90°
c/l of .2500 hole
perpendicular to top
surface within
+/−.0003 per inch
.5000 +/−.0005