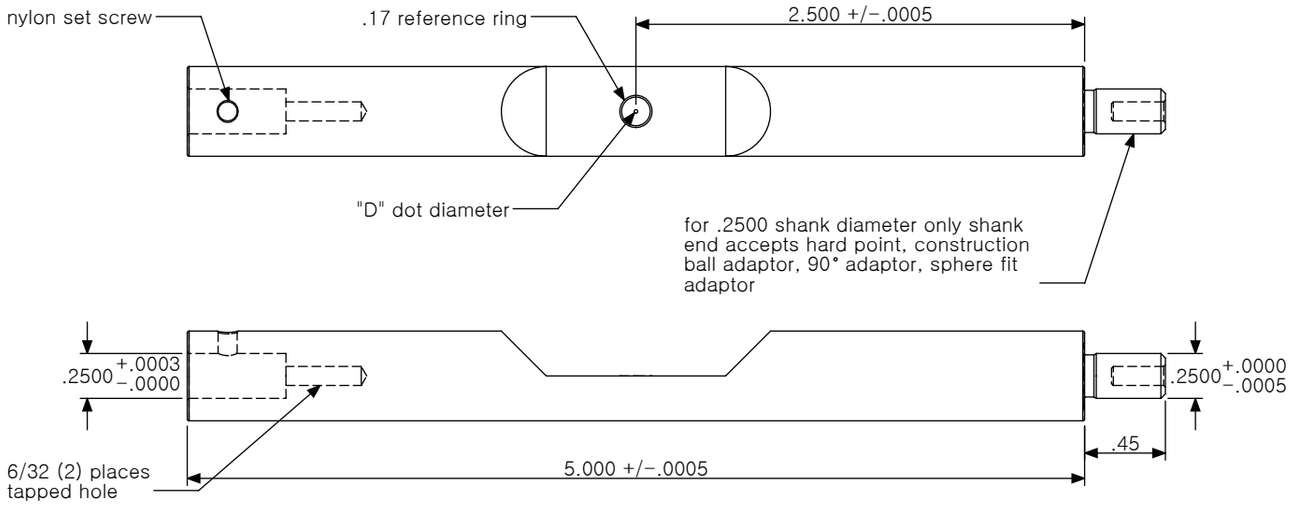

nylon set screw
.17 reference ring
2.500 +/-.0005
"D" dot diameter
for .2500 shank diameter only shank end accepts hard point, construction ball adaptor, 90° adaptor, sphere fit adaptor
.2500 +.0003 -.0000
.2500 +.0000 -.0005
.45
6/32 (2) places tapped hole
5.000 +/-.0005